

# MATRICULATION AND SECONDARY EDUCATION CERTIFICATE EXAMINATIONS BOARD

# SECONDARY EDUCATION APPLIED CERTIFICATE LEVEL 2025 MAIN SESSION

SUBJECT: Engineering Technology

UNIT: 1

ASSIGNMENT: 3 - Controlled

TITLE: Working in a factory
DATE SET: 17th April 2023
DEADLINE: 17th May 2023

### **General Instructions**

- Lines provided for sub-questions (a) and (b) indicate the length expected in candidate's answers.
- Students are to autonomously answer sub-questions (c). Therefore, lines provided do **not** necessarily indicate the length and depth of the expected answer.
- Application criteria will be assessed in class.
- The time required to complete practical tasks will be communicated by the teacher.
- Answers may be either in English or in Maltese.

Candidate's Declaration of Authenticity
I, the undersigned, (Name and Surname), declare that all the work I shall submit for this assignment will be my own.
I further certify that if I use the ideas, words, or passages from existing sources, I will quote those words or paraphrase them and reference them by making use of a reference system.
I am aware that should I submit work which is not mine, or work which has been copied from one or more sources, I will be penalised as per MATSEC Examinations Board policies related to plagiarism.
Candidate's Signature:
I.D. Card No.:
Date:

### **General Scenario**

- You work in a factory which manufacture several products. Your role is to be part of a team of technicians and to work on different tasks assigned to you.
- The following test is given to all technicians to assess their knowledge on permanent and non-permanent joining processes and finishing of a product.
- Complete the following test by answering **ALL** the questions in the space provided.

## SECTION A - WRITE-ON

Question 1 K-7 (4 marks)

- Permanent joints provide a reliable and sufficiently strong joint which is normally used for heavy load applications.
- Different tools and equipment are used for making permanent joints.
- a. Identify the tools and equipment given in Table 1.

Table 1 - Tools and equipment used for making permanent joints

	Tools and equipment	Name
i.	www.amazon.com	
ii.	www.toolstation.com	
iii.	www.ubuy.co.it	
iv.		

. Outline the function	of the tools and equipment identified in Question 1a.
Tool/equipment (i):	
Function:	
Tool/equipment (ii):	:
Function:	
Tool/equipment (iii)	:
Function:	
Tool/equipment (iv)	):

c. Describe a preventive measure for each of the following **TWO** tools. Each preventive measure can be used once.



www.amazon.com

Preventive m	easure:		
		www.toolstation.com	
Question 2			C-3 (6 marks)
		irplane fuselage, different ined together.	metals with different melting
Welding	Brazing	Bonding Adhesive	Plastic welding
-	_	od to permanently join the provided in the word bank	two different pieces of metal above.

		<del>-</del>				
To a Life on Life	l: <b>c</b>	da a tha tagl	-la			
		lifferent melti		iestion 2a in	permanently j	oining tw
ullierent i	netais with u	merent meiti	ng points.			

- <u>-</u>		

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Question 3 K-8 (4 marks)

• During manufacturing, the product should be finished off according to the set of requirements.

- Several finishing tools and equipment can be used for this task.
- a. Identify the finishing tools given in Table 2.

Table 2 – Finishing tools

	Finishing Tools	Name
i.		
ii.	JVI JVI	
iii.		
iv.		
V.		

(Source: https://www.amazon.co.uk/)

b. Match the finishing tool given on the left with the task on the right.



It is used to remove fine amounts of material from a workpiece starting from a rasp and finishing off with a fine one.



A device used to apply a coating of paint, ink, varnish, etc...



A power tool used to smooth surfaces by abrasion with sandpaper e.g. remove paint.



It is good at removing rust, corrosion, paint and polishing metals.



It levels out residue or remove excess of an applied product.

(Source: https://www.amazon.co.uk/)

c.	Describe the following <b>FOUR</b> preventive measures when using finishing tools and equipment.
	Work to laid down procedures
	Tie back long hair and remove jewellery
	Use suitable tools for the proper job
	Visual inspection of the tool

References used in presenting answers	5:	

## **SECTION B - PRACTICAL**

## **Background Information**

You are requested to follow a permanent joining process to manufacture the wood joint shown in Figure 1.

You are required to:

- Mark out the two given wood blocks.
- Cut the extra material as in Figure 2a and Figure 2b.
- Join the two pieces by gluing and making use of dowel. Trim off excess of dowels to finish exercise.

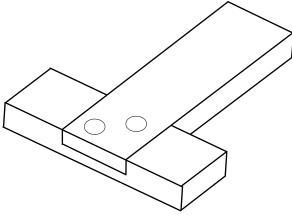
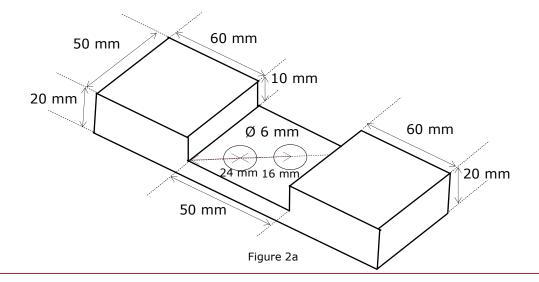


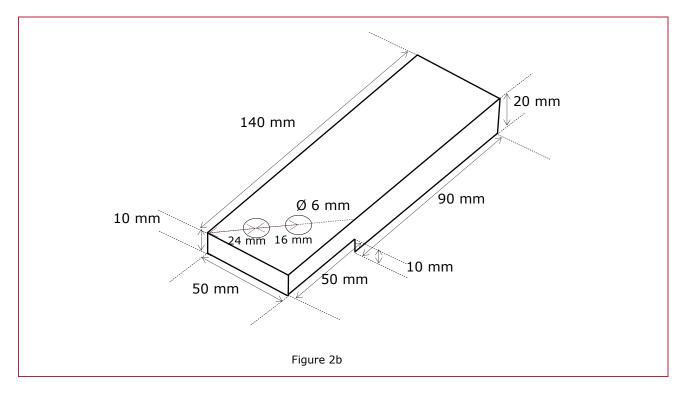
Figure 1

All the necessary tools, equipment and material required to conduct this exercise are provided by the teacher.

During this practical task, you should observe all Health and Safety Procedures and use your own adequate PPE.



### **SECTION B - PRACTICAL**



Question 1 A-4 (10 marks)

- a. Choose the appropriate tools and equipment for the task.
   (It is highly recommended that you prepare a list of the tools and equipment before the task.)
- b. Complete the Risk Assessment Sheet provided in Table 3.
  - i. Fill in ONE 'Risk' and ONE 'Person/s in danger' while doing a permanent joint;
  - ii. Fill in **TWO** 'Existing control measures' when carrying out a permanent joining process;
  - iii. Using the Likert scale below fill in the 'Risk Rating' and indicate **ONE** 'control measure required' when carrying out a permanent joining process.
- c. Use permanent joining tools and equipment to build the given project. Ensure precise and accurate work to a tolerance of  $\pm$  5mm and  $\pm$  3°.

During this practical task, you should observe all Health and Safety Procedures.

Name:	Class:

#### Table 3 – Risk Assessment Sheet

RISK ASSESSMENT SHEET									
Assessment	Assessment by: Assessment for: Date:								
Activity	Hazard	Risk	Persons in Danger	Existing Control Measures in Place	* Risk rating	Control Measures required			
Permanent Joining	Wood dust from cutting wood	Skin/ Eye				Use of safety glasses to avoid wood dust entering the eye			
Process	Drilling holes		User		3				

	Least severe				Most	severe
*Risk Rating	1	2	3	4	5	

### **SECTION C - PRACTICAL**

## **Background Information**

You are required to finish off the given wood block in Figure 3 to resemble wood block in Figure 4.

You are required to:

- round 4 corners as indicated and according to given dimensions
- refine by sanding all surfaces
- paint all sides but the base

All the necessary tools, equipment and material required to conduct this exercise will be provided by the teacher.

During this practical task, you should observe all Health and Safety Procedures and use your own adequate PPE.

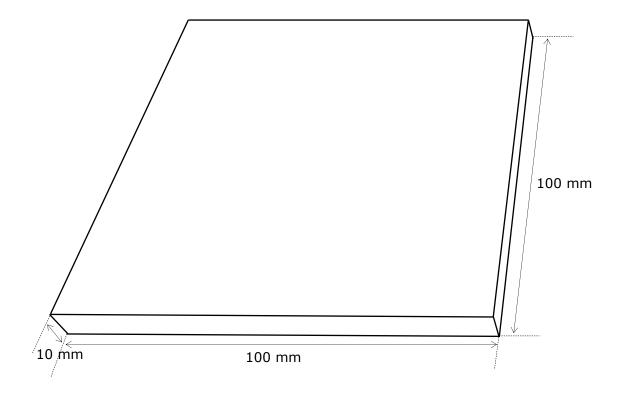
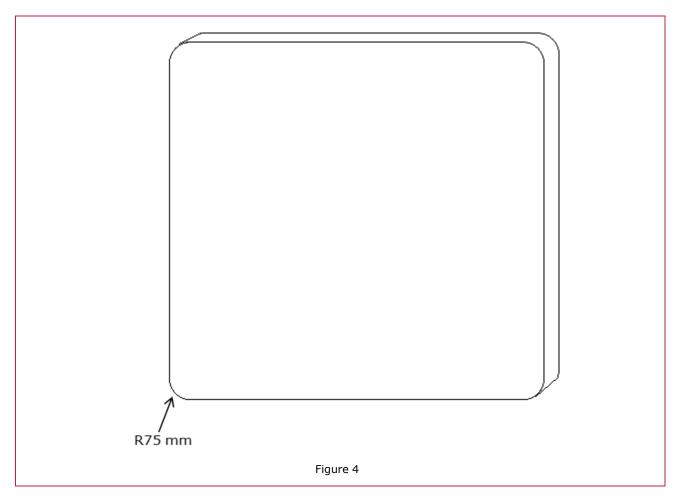


Figure 3

### **SECTION C - PRACTICAL**



Question 1 A-5 (10 marks)

- a. Choose appropriate tools and equipment in preparation for the task.

  (It is highly recommended that you prepare a list of the tools and equipment before the task.)
- b. Complete the Risk Assessment Sheet provided in Table 4.
  - i. Fill in **ONE** 'Hazard' and **ONE** 'Risk' before the given finishing process;
  - ii. Fill in **TWO** 'Existing control measures' before the given finishing process;
  - iii. Using the Likert scale below fill in the 'Risk Rating' and indicate **ONE** 'control measure required' before the given finishing process.
- c. Use appropriate finishing tools and/or equipment to finish off the given project. Ensure that you perform the correct processes.

During this practical task, you should observe all Health and Safety Procedures.

Name:	Class:	
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Table 4 – Risk Assessment Sheet

RISK ASSESSMENT SHEET										
Assessment by:			Assessment for:			Date:				
Activity	Hazard	Risk	Persons in Danger		ng Control ures in Place	* Risk rating	- ( Antro	ol Measures required		
Finishing Process		Falling/fractures and injuries	User/colleagues working in nearby areas							
	Paint fume	es	User/colleagues working in nearby areas			2-4	Work	in well ventilated area		

l		Most severe				
*Risk Rating	1	2	3	4	5	